

Work Order ID 63088

October 20, 2010 3:11:06 PM



Page 1

Item ID: D3890-3

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 10/20/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/21/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

*M*Date: 20-10-20 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3890	A

100



Waterjet

FLOW CNC Waterjet

Memo

0.00

B10-10-21

1-Cut as per Dwg D3890

Dwg Rev: AProg Rev: A

2-Deburr if necessary

110



QC

Memo

0.00

B10-10-21

Quality Control

CCC

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Setup

Start



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Cust Item ID:

Required Date: 10/21/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

MF

10/20/10

130



Packaging

Packaging

Identify as per dwg & Stock Location: GA

0.00

B 63084

SB 10/20/21

④

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

SB

10/20/21 MF

10-10-21

Picklist Print

October 20, 2010 3:11:05 PM

Page 1

Work Order ID: 63088



Parent Item: D3890-3



Parent Item Name: Gasket

Start Date: 10/20/10

Required Date: 10/21/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4111NS.125 		Purchased	No			100	sf	784.7000	0.026	0.054737 			180-10-01

4111 Black Neoprene/EPDM/SBR Blend Sheet 0.125"

Location	Loc Qty	Loc Code
MAT	500	
114937	500	
MAT052	284.7	
112335	284.7	102335

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	G3888
Description: Gasket	Part Number:	D3890-3
Inspection Dwg: D3890	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	HB	Audited by:		Prototype Approval:	N/A
Date:	10-10-21	Date:	11/01/21	Date:	N/A

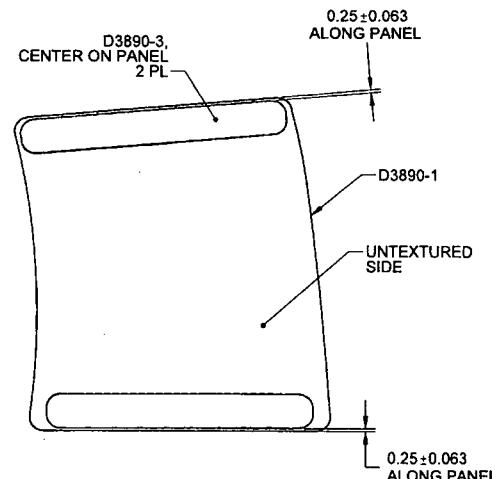
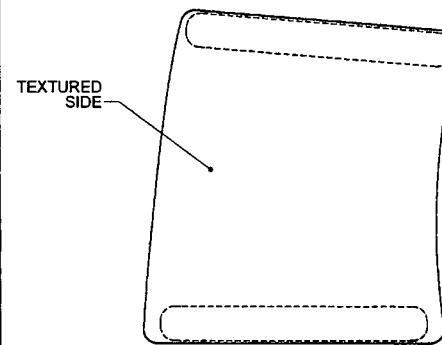
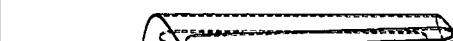
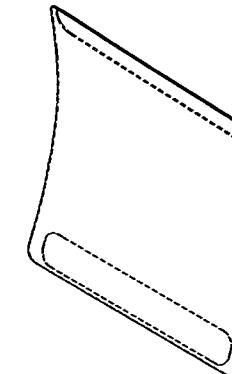
Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	M

PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3890-041	PANEL, SIDE
2	1	D3890-1	PANEL
3	2	D3890-3	GASKET
5	A/R	3M 1300	ADHESIVE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43088

PL 10-20



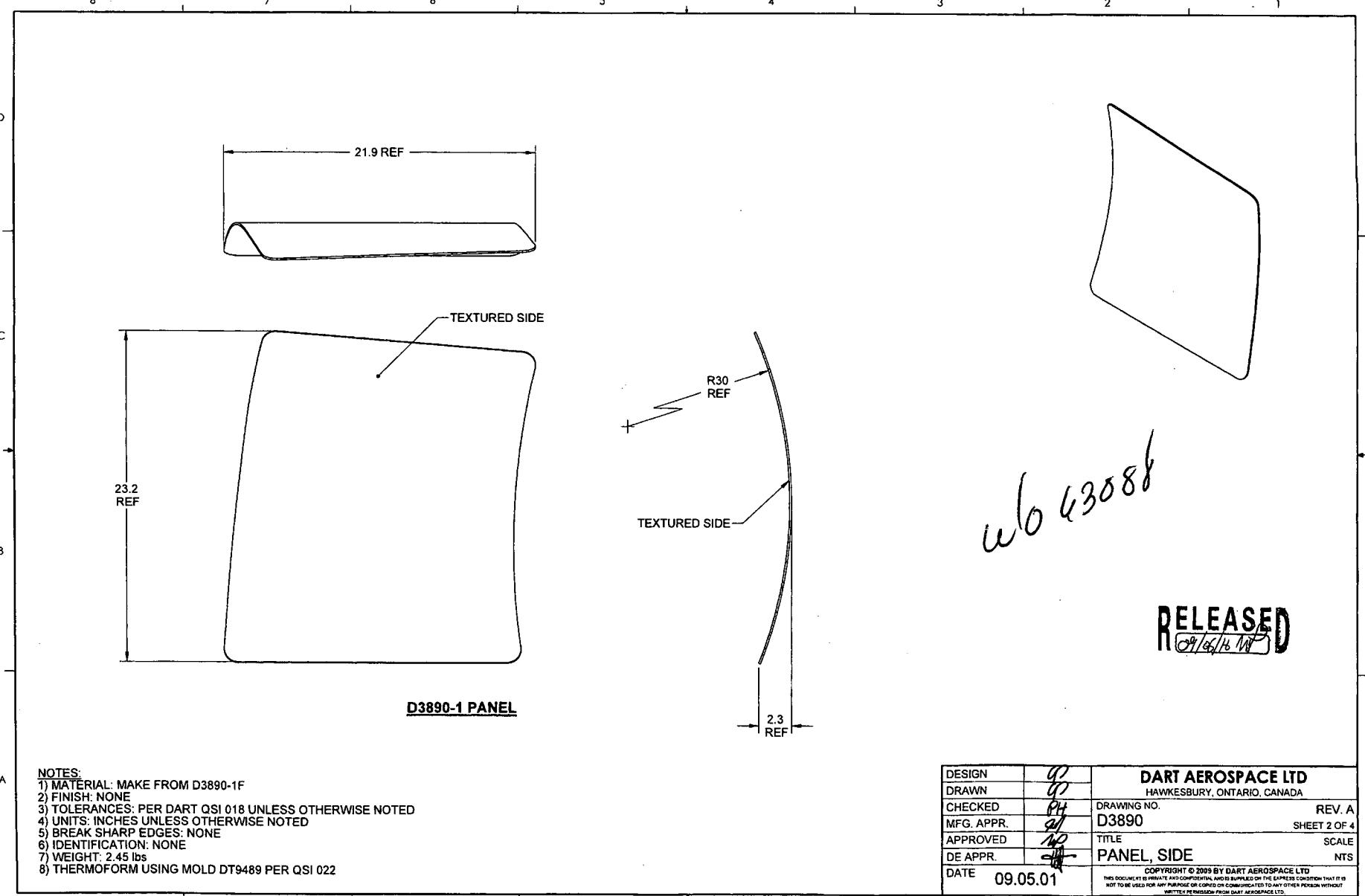
D3890-041 PANEL, SIDE

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3890-041" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
7) WEIGHT: 2.48 lbs
8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE.

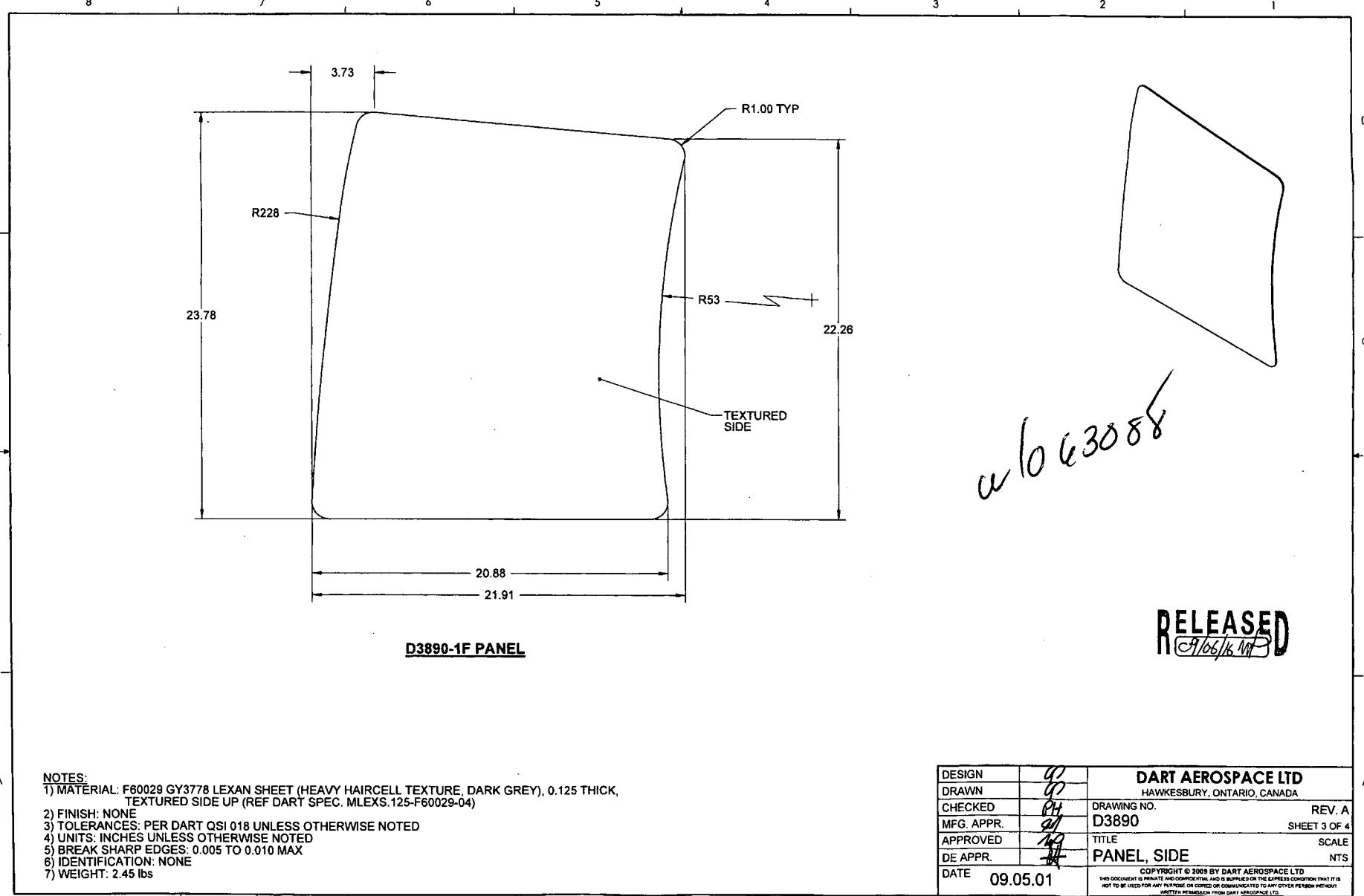
RELEASED
01/06/16 WJ

A	NEW ISSUE	CP	09.05.01
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD	
DRAWN	90	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	91	D3890	SHEET 1 OF 4
APPROVED	90	TITLE	SCALE
DE APPR.	90	PANEL, SIDE	NTS
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DATE	09.05.01	SCALE
		NTS

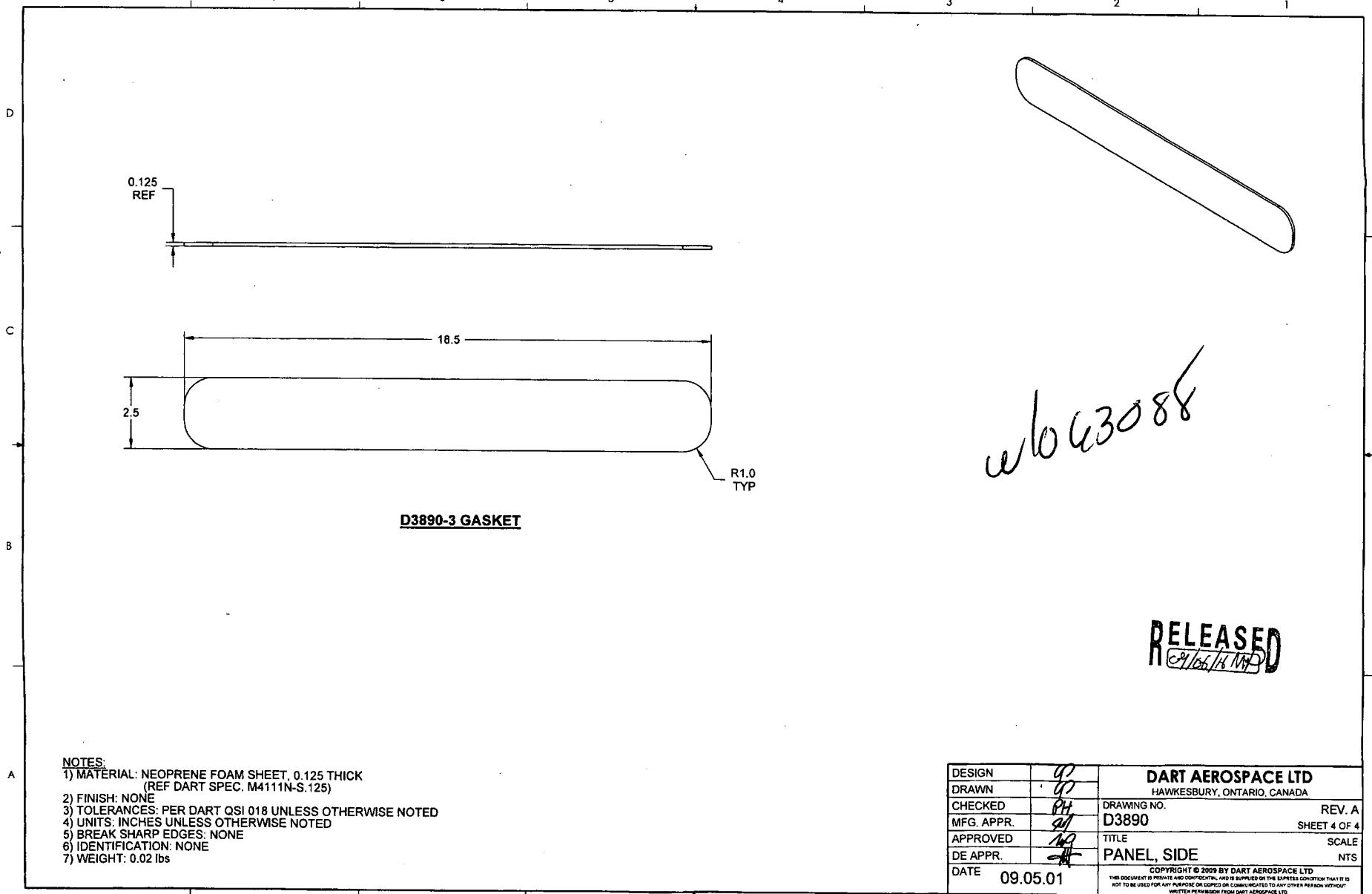
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MFG. APPR.	<i>97</i>	D3890
APPROVED	<i>97</i>	REV. A
DE APPR.	<i>97</i>	SHEET 3 OF 4
DATE	09.05.01	SCALE
		NTS
		PANEL, SIDE

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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1